
MARINE PRODUCTS

USA

Venture Tape Corp.
30 Commerce Road
Rockland, MA 02370
800-343-1076
FAX 781-871-0065

Europe

Venture Tape Europe Corp.
Units 5 – 6, Faraday Close,
Drayton Fields, Daventry,
Northamptonshire, England NN11 5RD
(0) 1327 876555
FAX (0) 1327 876444

Australasia

Venture Tape Australasia, Pty., Ltd.
90A Northgate Drive
Thomastown 3074 Victoria
Australia
(03) 9464 2089
FAX (03) 9464 7268

<i>Marine Products</i>			
Surface Protection	Product Number	Product Type	Application
	912	<i>Black Polyethylene Removable Acrylic Adhesive</i>	<i>Surface Protection</i>
	921	<i>Clear Polyethylene High Tack Acrylic Adhesive</i>	<i>Surface Protection</i>
	923	<i>Clear Polyethylene Removable Acrylic Adhesive</i>	<i>Surface Protection</i>
	4229	<i>Clear Polyethylene Removable Acrylic Adhesive</i>	<i>Carpet Protection for High Traffic Areas</i>
	7510	<i>Clear Urethane Clear Acrylic Adhesive</i>	<i>Permanent Surface Protection for Aesthetic Surfaces</i>
Bonding	Product Number	Product Type	Application
	1163	<i>Double Coated Polyester Acrylic Adhesive</i>	<i>High Performance Bonding and Laminating</i>
	4296	<i>Double Coated Polyester Rubber Adhesive</i>	<i>High Performance Bonding and Laminating</i>
	VA8610	<i>Double Coated Acrylic Foam Acrylic Adhesive</i>	<i>Very High Performance Bonding and Laminating</i>
Facing and Cladding	Product Number	Product Type	Application
	1529CW	<i>Reinforced Aluminum Foil Acrylic Adhesive</i>	<i>Foil Insulation Facing and Sheathing</i>
	1577CW	<i>5-Ply Laminate Acrylic Adhesive</i>	<i>Jacketing and Facing for Insulation</i>

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Northamptonshire, England NN11 5RD
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FAX (0) 1327 876444

Australasia

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Australia
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MARINE PRODUCTS APPLICATIONS

Surface Protection

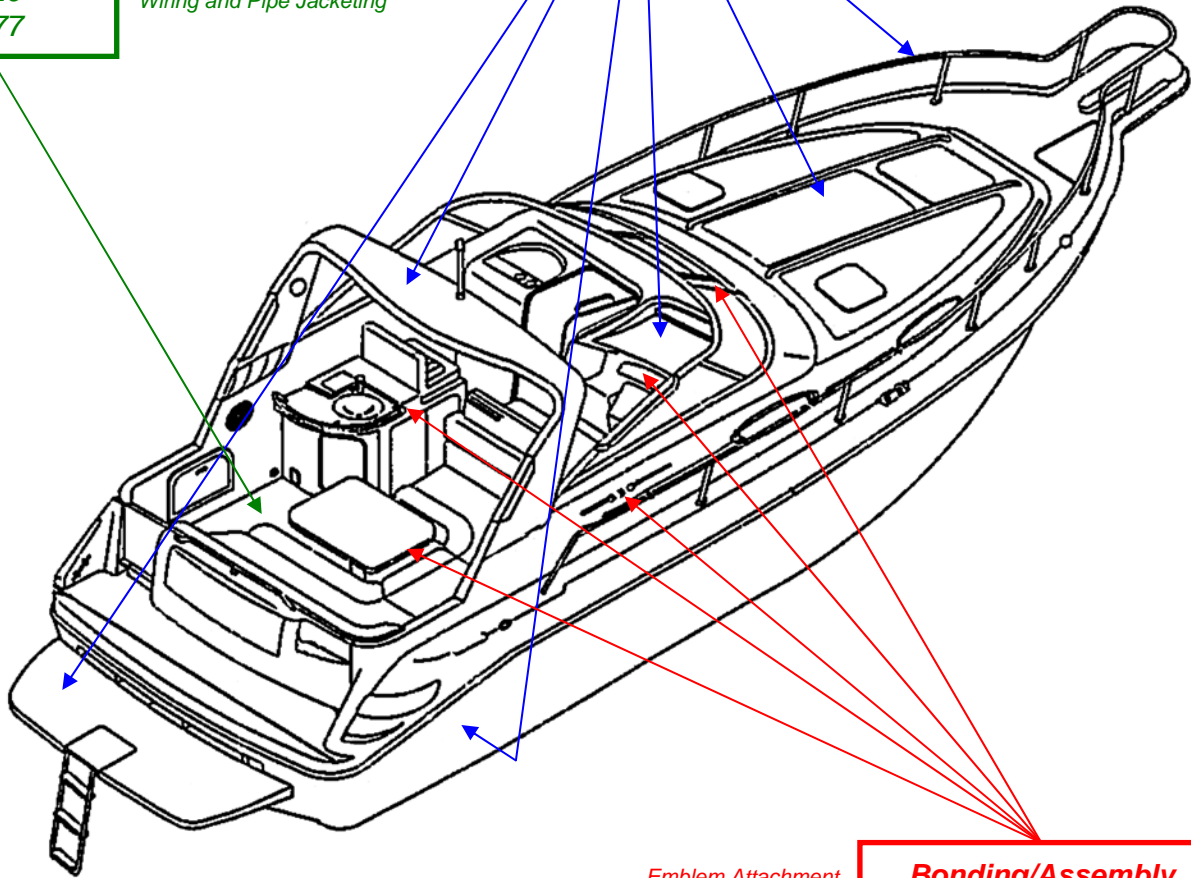
912
921
923
4229
7510

Carpet Protection
Deck Surfaces
Gunwales
Instrument Panel
Radar Arch
Swim Platform

Insulation

1529
1577

Engine Compartment
Wiring and Pipe Jacketing



Emblem Attachment
Gauge Mounting
Interior/Exterior Assembly
Vibration Damping
Window Glazing

Bonding/Assembly

1163
4296
8610

VentureTape®

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Venture Tape Corp.
30 Commerce Road
Rockland, MA 02370
781-331-5900
FAX 781-871-0065

Europe

Venture Tape Europe Corp.
Units 5 – 6, Faraday Close,
Drayton Fields, Daventry,
Northamptonshire, England NN11 5RD
(0) 1327 876555
FAX (0) 1327 876444

Australasia

Venture Tape Australasia, Pty., Ltd.
90A Northgate Drive
Thomastown 3074 Victoria
Australia
(03) 9464 2089
FAX (03) 9464 7268

912

SURFACE PROTECTION TAPE

Venture Tape 912 is a black polyethylene surface protection tape coated with a specially formulated removable acrylic pressure sensitive adhesive (PSA). Specifically designed as a protection and masking tape, Venture Tape 912 may also be used as a weather seal for applying plastic storm windows, film can sealing, ink container sealing, and polyethylene sheeting where removability is desired.

Product Construction



Features & Benefits

- Strong, conformable black polyethylene offers excellent performance and visibility for windows, doors and other surfaces
- High tack, removable acrylic adhesive provides secure bond with no residue on removal
- Excellent temperature and UV resistance; performs well over a wide range of environmental conditions
- Resistant to moisture, acids, alkalis, oils, and other chemicals
- In stock product available for immediate delivery

Test	Typical Value	Test Method
Product Thickness (total)	146 µm	PSTC-133
Carrier Thickness	121 µm	PSTC-133
Adhesive Thickness	25 µm	PSTC-133
Peel Adhesion	7 N/25mm	PSTC-101
Shear Strength	>168 hours	PSTC-107
Tensile Strength	56 N/25mm width	PSTC-131
Elongation	250 %	PSTC-131
Application Temperature	-1 °C to 37.8 °C	
Service Temperature	-29 °C to 79.4 °C	

Typical values are not intended to be used for specification development. Technical data is believed to be true and accurate; Venture Tape recommends that the purchaser test for fitness of use in all applications.

Product Configurations

- Standard roll sizes and custom rolls available on request
- Slit rolls: minimum width 6mm

Contact Venture Tape today for a complete list of products or a free sample

Toll Free North America 800-343-1076
From United Kingdom 0-800-962-957
From Australia 1-800-122-797
www.venturetape.com



USA

Venture Tape Corp.
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FAX 781-871-0065

Europe

Venture Tape Europe Corp.
Units 5 – 6, Faraday Close,
Drayton Fields, Daventry,
Northamptonshire, England NN11 5RD
(0) 1327 876555
FAX (0) 1327 876444

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Venture Tape Australasia, Pty., Ltd.
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Thomastown 3074 Victoria
Australia
(03) 9464 2089
FAX (03) 9464 7268

921

SURFACE PROTECTION TAPE

Venture Tape 921 is a clear polyethylene surface protection tape coated with a specially formulated acrylic pressure sensitive adhesive (PSA). Specifically designed as a protection and masking tape, Venture Tape 921 may also be used as a weather seal for applying plastic storm windows, gel coat protection, chafe guarding, and polyethylene sheeting for medium to long term use.

Product Construction



Features & Benefits

- Strong, conformable clear polyethylene offers excellent performance and visibility for windows, doors and other surfaces
- Excellent temperature and UV resistance; performs well over a wide range of environmental conditions
- High peel, tack, and shear acrylic adhesive provides secure bond with no residue on removal
- Resistant to moisture, acids, alkalis, oils, and other chemicals
- In stock product available for immediate delivery

Test	Typical Value	Test Method
Product Thickness (total)	155 µm	PSTC-133
Carrier Thickness	127 µm	PSTC-133
Adhesive Thickness	28 µm	PSTC-133
Peel Adhesion	21 N/25mm	PSTC-101
Shear Strength	>96 hours	PSTC-107
Tensile Strength	56 N/25mm width	PSTC-131
Elongation	250 %	PSTC-131
Application Temperature	-1 °C to 37.8 °C	
Service Temperature	-29 °C to 79.4 °C	

Typical values are not intended to be used for specification development. Technical data is believed to be true and accurate; Venture Tape recommends that the purchaser test for fitness of use in all applications.

Product Configurations

- Standard roll sizes and custom rolls available on request
- Slit rolls: minimum width 6mm

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Europe

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Drayton Fields, Daventry,
Northamptonshire, England NN11 5RD
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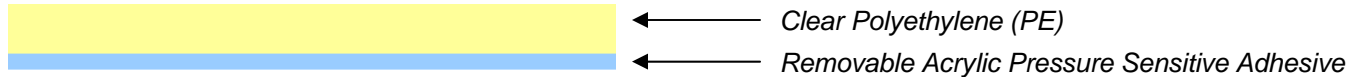
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Australia
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923

SURFACE PROTECTION TAPE

Venture Tape 923 is a clear polyethylene surface protection tape coated with a specially formulated removable acrylic pressure sensitive adhesive (PSA). Specifically designed as a protection and masking tape, Venture Tape 923 may also be used as a weather seal for applying plastic storm windows, gel coat protection, and polyethylene sheeting where removability is desired.

Product Construction



Features & Benefits

- Strong, conformable clear polyethylene offers excellent performance and visibility for windows, doors and other surfaces
- High tack, removable acrylic adhesive provides secure bond with no residue on removal
- Excellent temperature and UV resistance; performs well over a wide range of environmental conditions
- Resistant to moisture, acids, alkalis, oils, and other chemicals
- In stock product available for immediate delivery

Test	Typical Value	Test Method
Product Thickness (total)	159 µm	PSTC-133
Carrier Thickness	127 µm	PSTC-133
Adhesive Thickness	32 µm	PSTC-133
Peel Adhesion	7 N/25mm	PSTC-101
Shear Strength	>4 hours	PSTC-107
Tensile Strength	56 N/25mm width	PSTC-131
Elongation	250 %	PSTC-131
Application Temperature	-1 °C to 37.8 °C	
Service Temperature	-29 °C to 79.4 °C	

Typical values are not intended to be used for specification development. Technical data is believed to be true and accurate; Venture Tape recommends that the purchaser test for fitness of use in all applications.

Product Configurations

- Standard roll sizes and custom rolls available on request
- Slit rolls: minimum width 6mm

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FAX 781-871-0065

Europe

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Drayton Fields, Daventry,
Northamptonshire, England NN11 5RD
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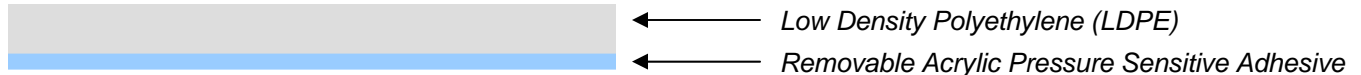
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90A Northgate Drive
Thomastown 3074 Victoria
Australia
(03) 9464 2089
FAX (03) 9464 7268

4229

SURFACE PROTECTION TAPE

Venture Tape 4229 is a low density polyethylene (LDPE) carpet masking and surface protection tape coated with a clean removal acrylic pressure sensitive adhesive (PSA). Specifically designed as a carpet masking tape, Venture Tape 4229 may also be used as a surface protection film for high traffic areas such as trade shows and showroom displays where removability is desired.

Product Construction



Features & Benefits

- Strong, conformable clear polyethylene offers superior protection for high traffic areas
- High tack, removable acrylic adhesive provides secure bond with no residue on removal
- Excellent temperature and UV resistance; performs well over a wide range of environmental conditions
- Resistant to moisture, acids, alkalis, oils, and other chemicals
- In stock product available for immediate delivery

Test	Typical Value	Test Method
Product Thickness (total)	146 µm	PSTC-133
Carrier Thickness	121 µm	PSTC-133
Adhesive Thickness	25 µm	PSTC-133
Peel Adhesion	8 N/25mm	PSTC-101
Shear Strength	>4 hours	PSTC-107
Tensile Strength	56 N/25mm width	PSTC-131
Elongation	250 %	PSTC-131
Application Temperature	-1 °C to 37.8 °C	
Service Temperature	-29 °C to 79.4 °C	

Typical values are not intended to be used for specification development. Technical data is believed to be true and accurate; Venture Tape recommends that the purchaser test for fitness of use in all applications.

Product Configurations

- Standard roll sizes and custom rolls available on request
- Slit rolls: minimum width 6mm

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Europe

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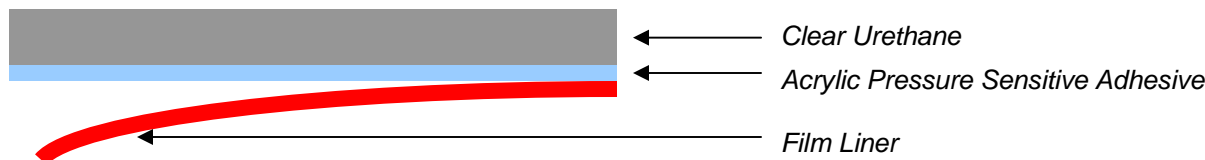
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Australia
(03) 9464 2089
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7510

SURFACE PROTECTION FILM

Venture Tape 7510 is a 152µm clear urethane film coated with a clear acrylic pressure sensitive adhesive (PSA). The film is specifically designed for surface protection of painted, gel coated, or other surfaces with aesthetic requirements. Venture Tape 7510 applies easily and is warranted against yellowing or cracking and maintains its clarity, superior performance and durability over a wide range of environmental conditions.

Product Construction



Features & Benefits

- High performance surface protection tape is ideal for use on painted or unpainted materials, gel coat, fiberglass or other smooth surfaces
- Cuts and installs easily
- Maintains clarity, guaranteed not to yellow or crack with UV exposure
- Excels in high heat humidity environmental conditions
- In stock product available for immediate delivery

Test	Typical Value	Test Method
Product Thickness (total)	203 µm	PSTC-133
Carrier Thickness	152 µm	PSTC-133
Adhesive Thickness	51 µm	PSTC-133
Liner Thickness	51 µm	PSTC-133
Peel Adhesion	18 N/25mm	PSTC-101
Shear Strength	>168 hours	PSTC-107
Tensile Strength	480 N/25mm width	PSTC-131
Elongation	410 %	PSTC-131
Application Temperature	7 °C to 43.3 °C	
Service Temperature	-37 °C to 121 °C	

Typical values are not intended to be used for specification development. Technical data is believed to be true and accurate; Venture Tape recommends that the purchaser test for fitness of use in all applications.

Product Configurations

- 300mm and 600mm standard widths
- Custom widths and lengths available, contact Venture Tape for specifications and requirements

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VentureTape[®]

USA

Venture Tape Corp.
30 Commerce Road
Rockland, MA 02370
781-331-5900
FAX 781-871-0065

Europe

Venture Tape Europe Corp.
Units 5 – 6, Faraday Close,
Drayton Fields, Daventry,
Northamptonshire, England NN11 5RD
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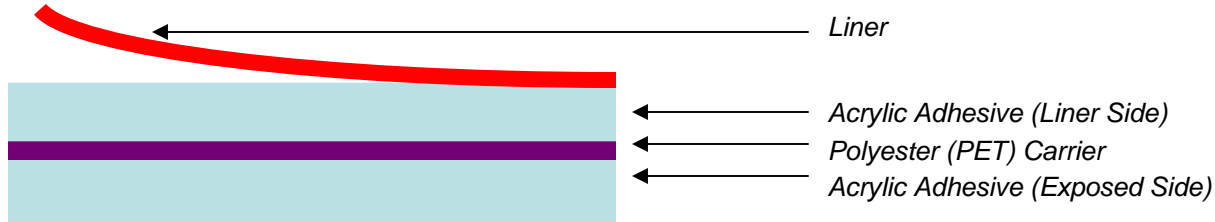
Venture Tape Australasia, Pty., Ltd.
90A Northgate Drive
Thomastown 3074 Victoria
Australia
(03) 9464 2089
FAX (03) 9464 7268

1163

MARINE GRADE TAPE

Venture Tape 1163 is a double coated polyester (PET) film tape coated on both sides with an extremely acrylic pressure sensitive adhesive (PSA). A high performance marine grade tape specifically designed for the most demanding bonding applications, Venture Tape 1163 provides permanent bond on foams, plastics, metals, and composite materials subjected to a broad range of environmental conditions.

Product Construction



Features & Benefits

- Extremely high performance marine grade tape product bonds to a wide variety of ether and ester foams, metals, plastics and composite materials
- Excellent UV and temperature resistance
- Durability under stress
- High peel and tack
- Excellent performance at high and low temperatures
- In-stock product available for immediate shipment

Test	Typical Value	Typical Value (Metric)	Test Method
Product Thickness (Total)	6.5 mils	165.1 microns	PSTC-133
Thickness (Exposed Adhesive)	3.0 mils	76.2 microns	PSTC-133
Thickness (Carrier)	0.5 mils	12.7 microns	PSTC-133
Thickness (Liner Adhesive)	3.0 mils	76.2 microns	PSTC-133
Thickness (Liner)	3.3 mils	83.8 microns	PSTC-133
Peel Adhesion (Exposed Adhesive)	120 oz/in	33.4 N/25mm	PSTC-101
Peel Adhesion (Liner Adhesive)	120 oz/in	33.4 N/25mm	PSTC-101
Shear Strength (Exposed Adhesive)	>168 hours	>168 hours	PSTC-107
Shear Strength (Liner Adhesive)	>168 hours	>168 hours	PSTC-107
Minimum Continuous Temperature	-20 °F	-29 °C	
Maximum Continuous Temperature	230 °F	110 °C	
Maximum Intermitant Temperature	280 °F	138 °C	

Typical values are not intended to be used for specification development. Technical data is believed to be true and accurate; Venture Tape recommends that the purchaser test for fitness of use in all applications.

Product Configurations

- Master rolls: 1.5m x 230m; custom rolls to 2m and 1,380m
- Slit rolls: minimum width 6mm
- Liner options: standard 98 GSM (60#); 75 GSM (46#), 90 GSM (55#), 121 GSM (74#), and 147 GSM (90#), and 12-point with others also available

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USA
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30 Commerce Road
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Europe
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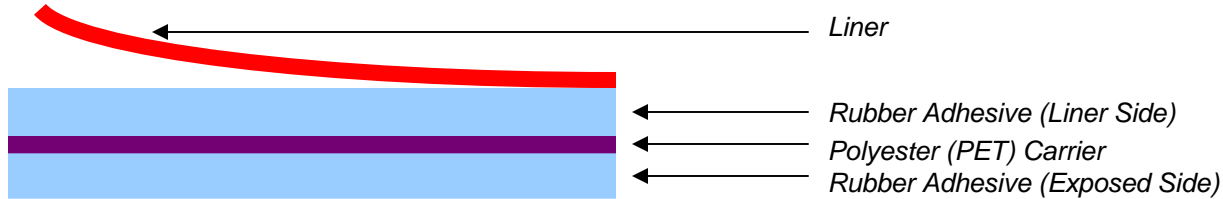
Australasia
Venture Tape Australasia, Pty., Ltd.
90A Northgate Drive
Thomastown 3074 Victoria
Australia
(03) 9464 2089
FAX (03) 9464 7268

4296

MARINE GRADE TAPE

Venture Tape 4296 is a double coated polyester (PET) film tape coated on both sides with a high temperature, extremely aggressive rubber pressure sensitive adhesive (PSA). A high performance marine grade tape specifically designed for the most demanding applications, Venture Tape 4296 has excellent quick stick and shear properties for permanent bonding applications on foams, plastics, metals, and composite materials subjected to a broad range of environmental conditions.

Product Construction



Features & Benefits

- High performance marine grade tape product bonds to a wide variety of ether and ester foams, metals, plastics and composite materials
- Excellent performance at high and low temperatures
- Durability under stress
- Excellent quick stick and shear properties
- High peel and tack
- In-stock product available for immediate shipment

Test	Typical Value	Typical Value (Metric)	Test Method
Product Thickness (Total)	4.5 mils	114.3 microns	PSTC-133
Thickness (Exposed Adhesive)	2.0 mils	50.8 microns	PSTC-133
Thickness (Carrier)	0.5 mils	12.7 microns	PSTC-133
Thickness (Liner Adhesive)	2.0 mils	50.8 microns	PSTC-133
Thickness (Liner)	3.8 mils	96.5 microns	PSTC-133
Peel Adhesion (Exposed Adhesive)	100 oz/in	27.8 N/25mm	PSTC-101
Peel Adhesion (Liner Adhesive)	100 oz/in	27.8 N/25mm	PSTC-101
Shear Strength (Exposed Adhesive)	>168 hours	>168 hours	PSTC-107
Shear Strength (Liner Adhesive)	>168 hours	>168 hours	PSTC-107
Minimum Continuous Temperature	-10 °F	-23 °C	
Maximum Continuous Temperature	220 °F	104 °C	
Maximum Intermittant Temperature	260 °F	127 °C	

Typical values are not intended to be used for specification development. Technical data is believed to be true and accurate; Venture Tape recommends that the purchaser test for fitness of use in all applications.

Product Configurations

- Master rolls: 1.5m x 230m; custom rolls to 2m and 1,380m
- Slit rolls: minimum width 6mm
- Liner options: standard 98 GSM (60#); 75 GSM (46#), 90 GSM (55#), 121 GSM (74#), and 147 GSM (90#), and 12-point with others also available

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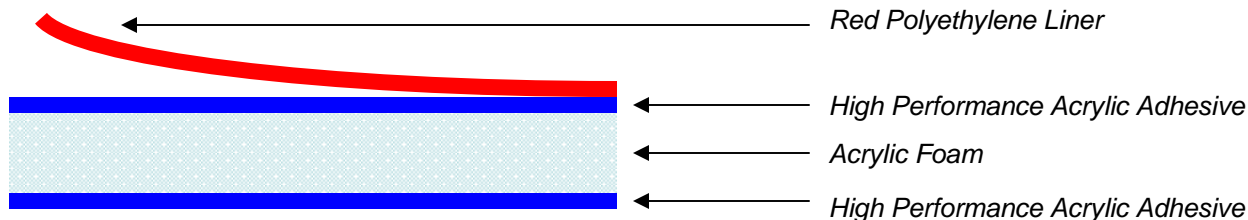
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Australia
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FAX (03) 9464 7268

VA8610

ACRYLIC FOAM TAPE

Venture Tape VA8610 is a 40 mil (1.0mm) double coated acrylic foam tape designed for high stress marine, automotive, aerospace and industrial applications. The highly conformable foam, coupled with a high performance adhesive, creates a durable, reliable bond on a wide variety of surfaces providing optimum performance, weather resistance, and longevity.

Product Construction



Features & Benefits

- Excellent performance on a wide variety of painted and unpainted surfaces
- Medium density acrylic foam combines easy installation with superior impact resistance
- Provides a strong, durable structural quality bond
- High conformability with low elongation properties is ideal for exterior automotive and industrial applications
- Excellent temperature resistance and humidity performance
- Exceeds most automotive exterior specifications

Test	Typical Value	Typical Value (Metric)	Test Method
Total Product Thickness	40.0 mils	1.0 mm	PSTC-133
Thickness (Exposed Adhesive)	2.5 mils	63.5 μm	PSTC-133
Thickness (Carrier)	35.0 mils	889.0 μm	PSTC-133
Thickness (Liner Adhesive)	2.5 mils	63.5 μm	PSTC-133
Thickness (Liner)	4.5 mils	114.3 μm	PSTC-133
Peel Adhesion (Exposed Adhesive)	290 oz/in	80.6 N/25mm	PSTC-101
Peel Adhesion (Liner Adhesive)	290 oz/in	80.6 N/25mm	PSTC-101
Shear Strength (Exposed Adhesive)	>168 hours	>168 hours	PSTC-107
Shear Strength (Liner Adhesive)	>168 hours	>168 hours	PSTC-107
Minimum Application Temperature	40 °F	4 °C	
Maximum Continuous Temperature	248 °F	120 °C	
Maximum Intermitant Temperature	325 °F	163 °C	

Typical values are not intended to be used for specification development. Technical data is believed to be true and accurate; Venture Tape recommends that the purchaser test for fitness of use in all applications.

Product Configurations

- Standard roll sizes and custom rolls available on request
- Slit rolls: minimum width 6mm (0.25"), maximum width 915mm (36")
- Colors available: Black, Gray, White

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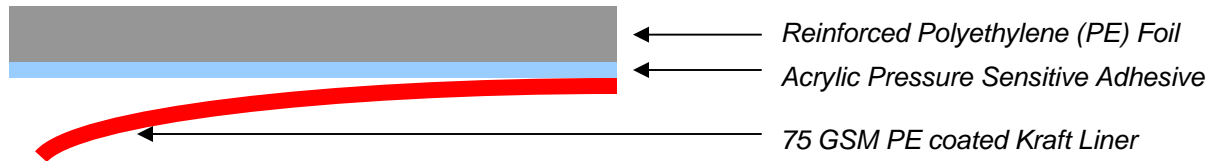
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FAX (03) 9464 7268

1529CW

FOIL INSULATION TAPE

Venture Tape 1529CW is tri-directionally reinforced expanded polyethylene foil tape coated with Venture's CW™ cold weather acrylic pressure sensitive adhesive. Hand tearable with superior resistance to moisture, Venture Tape 1529 is recommended for use in demanding temperature and humidity applications. Venture Tape 1529 provides easy application and superior performance and durability over a wide range of temperatures and environmental conditions.

Product Construction



Features & Benefits

- High performance insulation tape is ideal for use as a vapor seal for reinforced fiberglass or mineral wool thermal insulation
- Aggressive rubber adhesive has excellent quick stick and performs well over a wide temperature range
- Hand tearable allows for easy installation
- Excels in high heat humidity environmental conditions
- In stock product available for immediate delivery

Test	Typical Value	Test Method
Product Thickness (total)	124 µm	PSTC-133
Carrier Thickness	84 µm	PSTC-133
Adhesive Thickness	41 µm	PSTC-133
Liner Thickness	91 µm	PSTC-133
Peel Adhesion	20 N/25mm	PSTC-101
Shear Strength	>168 hours	PSTC-107
Tensile Strength	72 N/25mm width	PSTC-131
Elongation	21.3 %	PSTC-131
Application Temperature	-29 °C to 57.2 °C	
Service Temperature	-37 °C to 127 °C	

Typical values are not intended to be used for specification development. Technical data is believed to be true and accurate; Venture Tape recommends that the purchaser test for fitness of use in all applications.

Product Configurations

- 48mm standard width
- Custom widths and lengths available, contact Venture Tape for specifications and requirements

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Units 5 – 6, Faraday Close,
Drayton Fields, Daventry,
Northamptonshire, England NN11 5RD
(0) 1327 876555
FAX (0) 1327 876444

Australasia

Venture Tape Australasia, Pty., Ltd.
90A Northgate Drive
Thomastown 3074 Victoria
Australia
(03) 9464 2089
FAX (03) 9464 7268

VentureClad™ 1577CW®

J A C K E T I N G S Y S T E M



Venture Tape VentureClad™ 1577CW® is a zero permeability, absolute vapor barrier for insulation cladding and jacketing applications. A 5-ply, self adhesive material installs quickly and easily with no special tools required, resulting in significant time, labor, and cost savings.

VentureClad™ 1577CW® exceeds most building code requirements and can be used for new construction as well as repair on existing structures.

Available in natural aluminum, white, black, and embossed texture, VentureClad™ 1577CW® is the highest performing, highest value product on the market today.

Features & Benefits

- High performance jacketing product performs well over a wide temperature range (-30°F to +248°F application surface temperature)
- **Venture CW® cold weather acrylic adhesive** applies easily at temperatures as cold as -30°F
- Zero permeability, absolute vapor barrier
- High puncture and tear resistance
- Self adhesive material installs easily with no off-site fabrication required
- UL Listed – exceeds all requirements of UL723 (25/50 Flame/Smoke Rating)

Product Configurations

- Available in Natural Aluminum (1577CW®), White (1577CW® - W), Black (1577CW® - B), and Embossed (1577CW® - E)
- Standard widths: 23", 30", 35 ½", and 46"
- Standard length: 50 yards
- Custom widths and lengths available, contact Venture Tape for specifications and requirements

Contact Venture Tape today for a complete list of products or a free sample

Toll Free USA 800-343-1076

From Canada 800-544-1024

From United Kingdom 0-800-962-957

From Australia 1-800-122-797

www.venturetape.com

USA

Venture Tape Corp.
30 Commerce Road
Rockland, MA 02370
781-331-5900
FAX 781-871-0065

Europe

Venture Tape Europe Corp.
Units 5 – 6, Faraday Close,
Drayton Fields, Daventry,
Northamptonshire, England NN11 5RD
(0) 1327 876555
FAX (0) 1327 876444

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